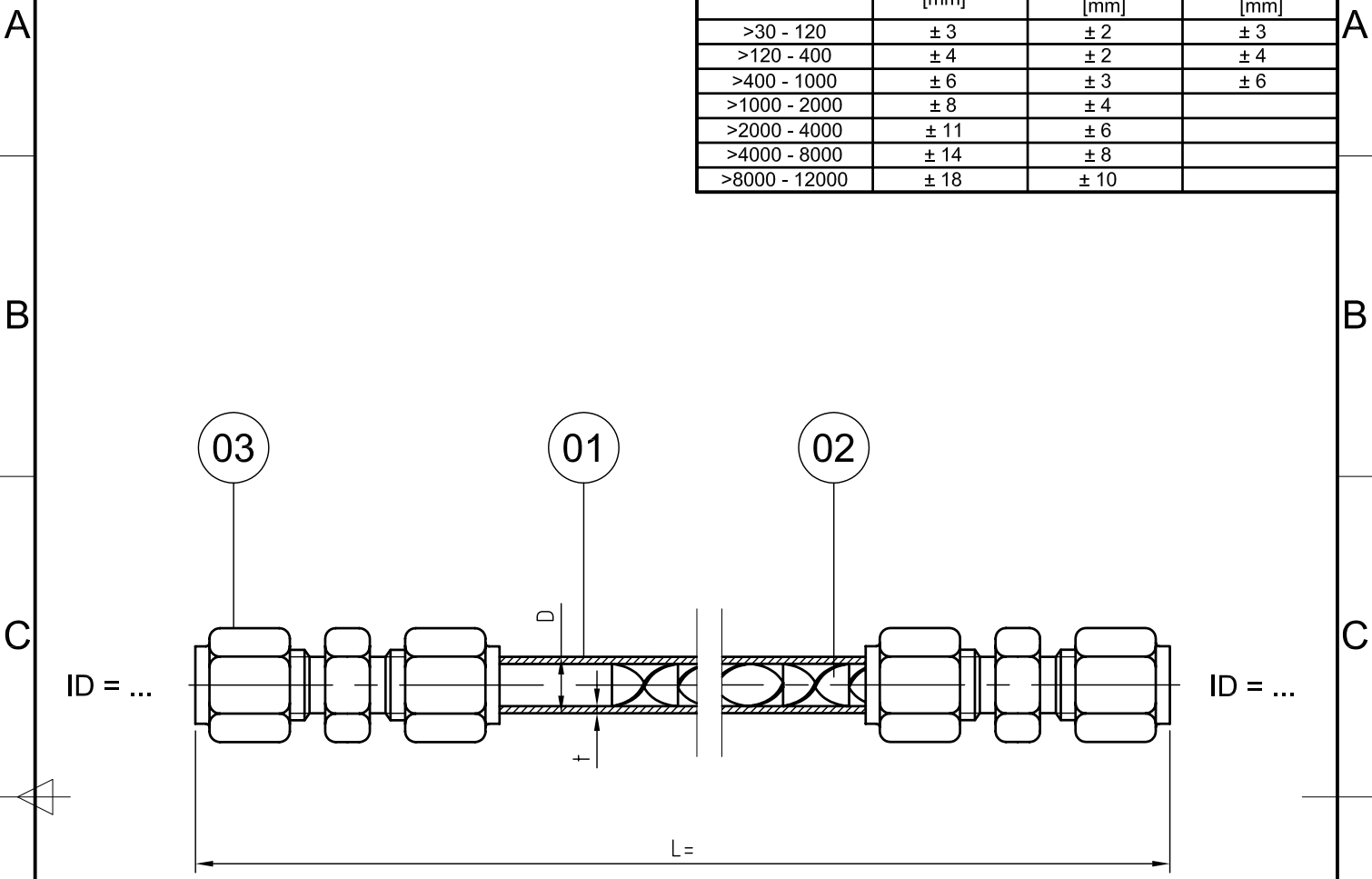


1	2	3	4
Rev.:	Revision note:	Drawn date:	Checked date:
			Approved date:

Tolerance for pressure vessels according DIN 28005-1			
Range [mm]	Vessel length [mm]	Distance nozzle to reference line [mm]	Nozzle facing to reference line [mm]
>30 - 120	± 3	± 2	± 3
>120 - 400	± 4	± 2	± 4
>400 - 1000	± 6	± 3	± 6
>1000 - 2000	± 8	± 4	
>2000 - 4000	± 11	± 6	
>4000 - 8000	± 14	± 8	
>8000 - 12000	± 18	± 10	




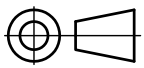
MIXER DIMENSIONS					
Outside diameter	Wall thickness	Element thickness	NUMBER OF ELEMENTS		Swagelok union
			10	20	
D [mm]	t [mm]	te [mm]	L [mm]	L [mm]	Article no.
6	1	0.8	110	180	SS-6M0-6
8	1	1.0	150	250	SS-8M0-6
10	1	1.0	190	310	SS-10M0-6
12	1	2.0	230	390	SS-12M0-6

Quantity:
Tag No.:

03	Sw agelok union	Article no.:	316	-	2			
02	Helical shaped element		1.4404/316L	2.2				
01	Housing		1.4404/316L	3.1	1			

Item No.:	Description:	Reference standard / drawing:	Material:	Mat. Cert.:	No.-off:	Final dimension	Weight:	Rev.:
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Drawn by:	Checked by:	Approved by:	Date:	Client ref.:	Project:	Scale:	Format:
MS	RJW	RJW	06/07/09			1: 1	A 4

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		STATIC MIXER (UNION)	
		dwg.no.:	Sheet:
		PMS - -316L-SWG	1/1
			Rev.No.:
			0